



Logo Placements

1567 PW HV CL3, W Jkt

Recommended logo placements

Heat seal & Embroidery

- 1 Left breast, 1 cm above bartack, maximum size 80x70 mm
- 2 Left sleeve, 5 cm below shoulder seam, maximum size 100x70 mm
- 3 Right breast, in line with placement 1, maximum size 80x70mm
- 4 Right sleeve, 5 cm below shoulder seam, maximum size 80x100 mm
- 6 Back, 2 cm below black area, maximum size 180x280 mm



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
XS	114	10x10
S	669	25x25
M-3XL	1335	36x36

- Add
- 1Y** B after the placement and it will be below the (1B)
 - 1Z** Y and it will be turned from bottom to top
 - 2Z** Z after the placement and it will be turned from top to bottom



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.

